

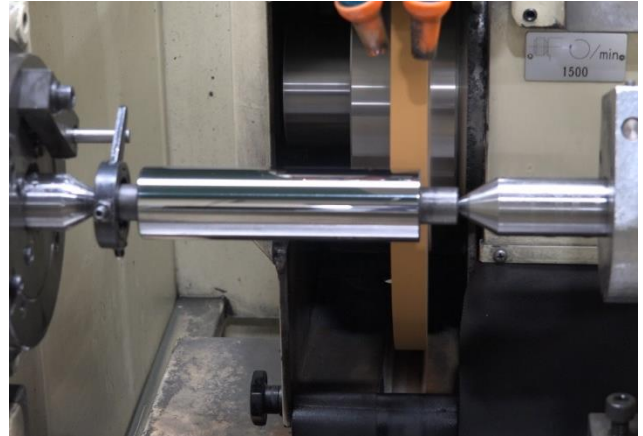
KZTCYCO[®] Grinding Wheel

High density, porous elastic grinding wheel

Performance

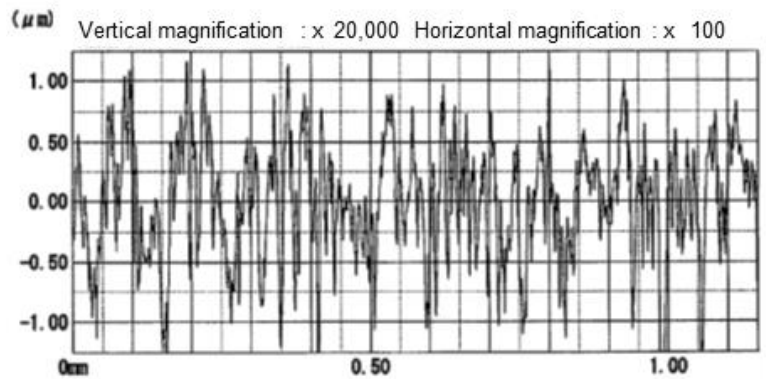
Cylindrical grinder

- ◇ Specification
KZT wheel WA3000
- ◇ Workpiece
100Cr6, HV700
(SUJ2)
- ◇ Vc 27m/s
- ◇ Contact time 300sec



Before grinding

Ra 0.399 μ m Rz 2.653 μ m



After grinding

Ra 0.008 μ m Rz 0.068 μ m

